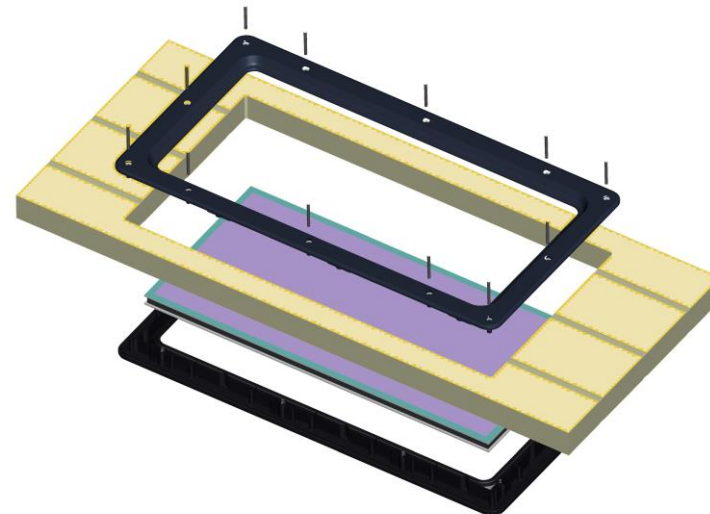


WINDOWS WITH SCREWS - INSTALLATION INSTRUCTION

The cut-out in the door panel has to be adjusted to the window model. The cut-out dimensions for all window models are given in the table below. Make sure that the total thickness of the window and the panel is the same – especially in the place of the door panel where the window is to be installed. There should not be any free space between the window frame and the panel. The sealant applied on the external window frame enables proper adjustment of the window frame to the door panel.

Use additional sealant if door panel is with dimples or inequalities.

Take off the protective film before installation. Make sure the screws delivered in the box are of proper length. Use a torque wrench to screw the external and internal window frames. The recommended torque force for each window model are given in the table below.



CUT-OUT DIMENSIONS AND TORQUE FORCE			
No.	Window model	Cut-out [mm]	Torque force (Nm)
1	336640BLSTSS	305 x 610	1,6
2	370680BLSTSS	345 x 656	1,6
3	345670BLSTSS	320 x 640	1,6
4	203610BLSTSS	180 x 588	1,8
5	430770BLSTSS	405 x 745	1,6
6	324490BLSTSS	298 x 468	1,0
7	344532BLSTSS	320 x 510	1,4
8	Stainless steel windows	All models	0,8